

Chapters 27-40

For purposes of Chapters 27-40, a “chemical reaction” is a process (including a biochemical process) which results in a molecule with a new structure by breaking intramolecular bonds and by forming new intramolecular bonds, or by altering the spatial arrangement of atoms in a molecule.

The following are not considered to be chemical reactions for the purposes of this definition:

- (a) dissolving in water or other solvents;
- (b) the eliminating of solvents including solvent water; or
- (c) the addition or elimination of water of crystallization.

A chemical reaction as defined above is considered to result in an originating good. Notwithstanding any of the line-by-line rules, the “chemical reaction” rule may be applied to any good classified in Chapters 28-40.

Source:

[U.S.-Singapore FTA](#)

[Annex 3A, Product-Specific Rules of Origin, page 3A-27-3A-94](#)